

Work Order ID 163385

Tuesday, June 27, 2017 11:35:40 AM

163385

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Item ID: D4857-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Wiper Deflector Assembly
Start Date: 7/5/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 7/13/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140 *140* QC Quality Control	QC14- Inspect Spray Paint Memo	0.00 0.20				<u>18</u>			DAS 38 9-89 AUG 08 2017
150 *150* Small Fab Small Fab	Memo BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH: <u>130917</u>	0.00 2.40				<u>10</u>			DAS 19 9-89 MLC 17-8-9
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.20				<u>10</u>			DAS 38 9-89 AUG 11 2017

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <i>CCM</i>	0.00				<i>10</i>	<i>DAS</i> <i>6</i> <i>9-89</i>	AUG 14 2017	
170	Memo	0.10							
Packaging									
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00					<i>DAS</i> <i>21</i> <i>9-89</i>	AUG 16 2017	
180	Memo	1.00							
QC									
Quality Control									

DAS
21
9-89

AUG 14 2017

Picklist Print

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Parent Item: D4857-041

D4857-041

Parent Item Name: Wiper Deflector Assembly

Start Date: 7/5/2017

Required Date: 7/13/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP
REV:B AS PER REV F JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4857-M
D4857-M
Wiper Deflector

Manufactured No 110 Each 36.0000 1 10

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DAS
6
8-59

JUL 27 2017

Location	Loc Qty	Loc Code
cck136a	36	
140559	4	
143590	10	
143591	11	
143592	11	

9
1

D4944-1
D4944-1
Gasket

Manufactured No 150 Each 11.0000 2 20

**

MLL
17-8-9

Location	Loc Qty	Loc Code
GA	11	
141256	1	
141357	10	

10
10

163430